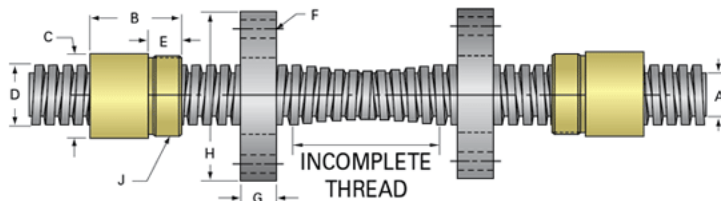


PowerAC 2"-4 TA w/Bronze Nut

Call 800-321-7800 or visit us online at www.nookindustries.com to configure and order your PowerAC 2"-4 TA w/Bronze Nut today!



Rolled Inch Twin-Lead Acme Screw (Twin-Lead Screw)Product Info

Screw Code	204 TA
Screw Direction	RH/LH
Screw Material	4140 Series

(Twin-Lead Screw)Details

Lead [in]	0.250
Starts	1
Pitch [in]	0.250
Turns Per Inch	4
Threads per Inch	4
Thread Code	204
Form	2C
End Code for Types 1,2,3,5 [* Journals may show tracings of the thread]	40
End Code for Type 4 [* Journals may show tracings of the thread]	22

(Twin-Lead Screw)Dimensions

A - Root Diameter Minimum [in]	1.694
D - Nominal Rod Diameter [in]	2.000
Incomplete Overlapping Thread Length [in]	3.00
Maximum Overall Length [in]	144
Maximum Useable LH & RH Thread [in]	70.50

(Twin-Lead Screw)Weight

Weight Per Foot [lb]	9.28
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(Twin-Lead Screw)Part Numbers

36" Part Number	
72" Part Number	
144" Part Number	TL2-4RS 144

(Twin-Lead Screw)Performance Specifications

Lead Accuracy +/- [in/in]	0.0003
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Inch Acme Nut with Optional Flange

(Nut)Product Info

Part Number	80204
Thread Direction	LH
Type	Bronze

(Nut)Details

Lead [in]	0.250
Starts	1
Pitch [in]	0.250
Turns Per Inch	4
Lash (Maximum Axial) [in]	0.012
Nominal Rod Diameter [in]	2.000
Threads per Inch	4
Thread Code	204
Form	2C

(Nut)Dimensions

B [in]	3.47
C [in]	2.75
E [in]	0.88
F (n) Dia. [in]	(4) .531
F BCD [in]	4.062
G [in]	0.90
H [in]	4.94
J [in]	2.548-18

(Nut)Forces and Torques

Torque to Raise 1 lb. [in-lb]	0.166
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(Nut)Flange Part Numbers

Flange No-Lash Part Number	73500
Flange Part Number	FLG7573

(Nut)Weight

Flange Weight [lb]	4.73
Nut Weight [lb]	2.59

(Nut)Performance Specifications		
Efficiency [%]		24
Lead Accuracy +/- [in/in]		0.0003
Dynamic Load Capacity [lb]		20000
Static Load Capacity [lb]		64000
(Nut on Other Side)Product Info		
Part Number		20204
Thread Direction		RH
Type		Bronze
(Nut on Other Side)Details		
Lead [in]		0.250
Starts		1
Pitch [in]		0.250
Turns Per Inch		4
Lash (Maximum Axial) [in]		0.012
Nominal Rod Diameter [in]		2.000
Threads per Inch		4
Thread Code		204
Form		2C
(Nut on Other Side)Dimensions		
B [in]		3.47
C [in]		2.75
E [in]		0.88
F (n) Dia. [in]		(4) .531
F BCD [in]		4.062
G [in]		0.90
H [in]		4.94
J [in]		2.548-18
(Nut on Other Side)Forces and Torques		
Torque to Raise 1 lb. [in-lb]		0.166
(Nut on Other Side)Flange Part Numbers		
Flange No-Lash Part Number		73500
Flange Part Number		FLG7573
(Nut on Other Side)Weight		
Flange Weight [lb]		4.73
Nut Weight [lb]		2.59
(Nut on Other Side)Performance Specifications		
Efficiency [%]		24
Lead Accuracy +/- [in/in]		0.0003
Dynamic Load Capacity [lb]		20000
Static Load Capacity [lb]		64000