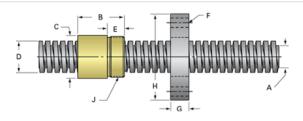


## PowerAC 1 1/2"-4 LA w/Bronze Nut

Call 800-321-7800 or visit us online at www.nookindustries.com to configure and order your PowerAC 1 1/2"-4 LA w/Bronze Nut today!







| Rolled Inch Acme Screw  |                    |
|---|--------------------|
| (Screw)Product Info   | 454 L A            |
| Screw Code  | 154-LA             |
| Thread Direction  | LH                 |
| Screw Material  | 4140 Series        |
| (Screw)Details  | 0.050              |
| Lead [in]   | 0.250              |
| Starts  | 1                  |
| Pitch [in]  | 0.250              |
| Turns Per Inch  | 4                  |
| Threads per Inch  | 4                  |
| Thread Code   | 154                |
| Form  | 2C                 |
| End Code for Types 1,2,3,5 [* Journals may show tracings of the thread] | 30                 |
| End Code for Type 4 [* Journals may show tracings of the thread]        | 19                 |
| (Screw)Dimensions   |                    |
| A - Root Diameter Minimum [in]  | 1.196              |
| D - Nominal Rod Diameter [in]   | 1.500              |
| (Screw)Part Numbers   |                    |
| 3 ft. Part Number   | 51154              |
| 6 ft. Part Number   | 52154              |
| 12 ft. Part Number  | 53154              |
| 20 ft. Part Number  | JU 1U <del>1</del> |
|   |                    |
| (Screw)Performance Specifications                                       | 0.0000             |
| Lead Accuracy +/- [in/in]   | 0.0003             |
| (Screw)Weight   | 4.00               |
| Screw Weight [lb./ft.]  | 4.99               |
| nch Acme Nut with Optional Flange                                       |                    |
| (Nut)Product Info   |                    |
| Part Number   | 80154              |
| Thread Direction  | LH                 |
| Туре  | Bronze             |
| (Nut)Details  |                    |
| Lead [in]   | 0.250              |
| Starts  | 1                  |
| Pitch [in]  | 0.250              |
| Turns Per Inch  | 4                  |
| Lash (Maximum Axial) [in]   | 0.010              |
| Nominal Rod Diameter [in]   | 1.500              |
| Threads per Inch  | 4                  |
| Thread Code   | 154                |
| Form  | 2C                 |
| (Nut)Dimensions   | 20                 |
| B [in]  | 2.30               |
| C [in]  | 2.13               |
| E [in]  | 0.81               |
|   |                    |
| F (n) Dia. [in]   | (4) .397           |
| F BCD [in]  | 3.440              |
| G [in]  | 0.83               |
| H [in]  | 4.20               |
| J [in]  | 1.967-18           |
| (Nut)Forces and Torques   |                    |
| Torque to Raise 1 lb. [in-lb]   | 0.133              |
| (Nut)Flange Part Numbers  |                    |
| Flange No-Lash Part Number  | 73420              |
| Flange Part Number  | FLG7572            |
| (Nut)Weight   |                    |
| Flange Weight [lb]  | 3.19               |
| Nut Weight [lb]   | 1.53               |
| (Nut)Performance Specifications   |                    |
| Efficiency [%]  | 30                 |

| Lead Accuracy +/- [in/in]  | 0.0003 |  |
|----------------------------|--------|--|
| Dynamic Load Capacity [lb] | 11250  |  |
| Static Load Capacity [lb]  | 36000  |  |