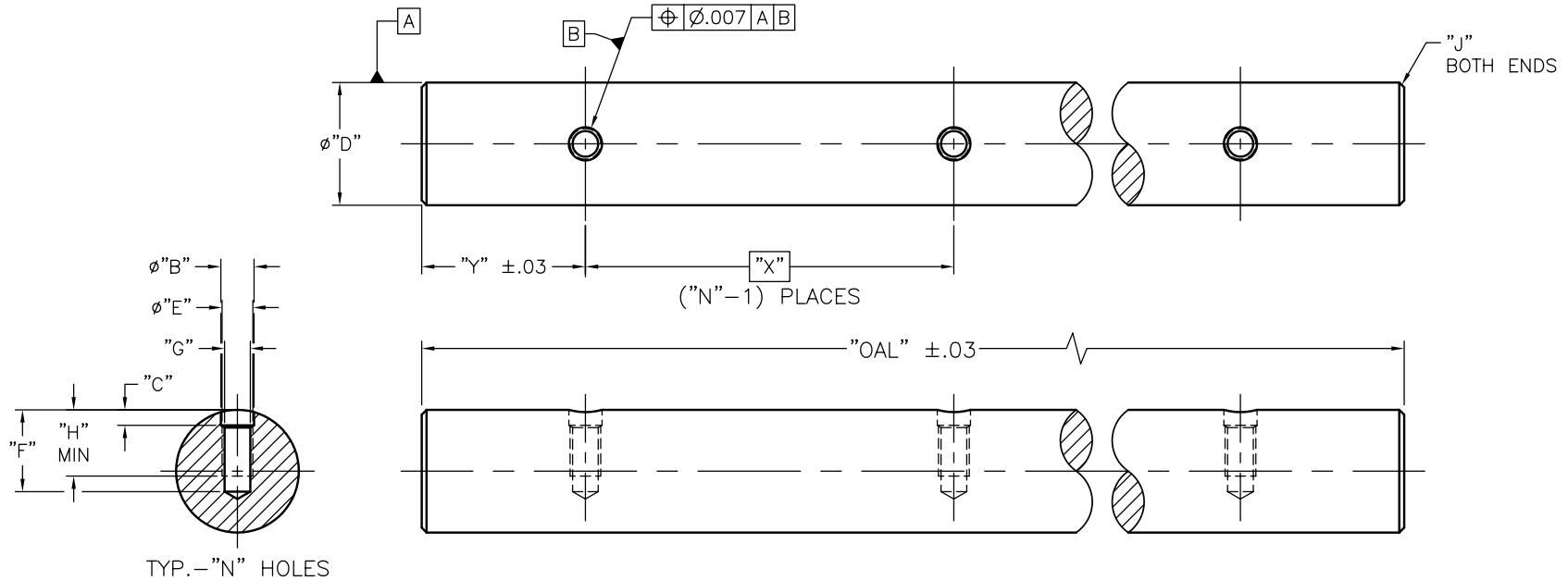


ITEM	DESCRIPTION
PART NUMBER:	
MATERIAL:	SS-XX FOR STAINLESS*
OVERALL LENGTH (OAL):	MAX. LENGTH = 144"
HOLE SPACING (X):	
# OF HOLES (N):	
END TO 1st HOLE (Y):	

$N = ((OAL - .5X) / X) + 1$  (DROP DECIMAL)  
 $Y = (OAL - X(N - 1)) / 2$  (FOR EQUAL "Y" ON EACH END)

PART NUMBER	SHAFT DIA. "D"	C'BORE				FORM TAP DRILL		THREAD		NOOK STANDARD HOLE SPACINGS			MAZAK PROG. #
		"B"	"C"	"E"	"F"	"G"	"H"	"J"	"X"	"Y"			
<input type="checkbox"/> PDS 1/2"-XX	.4990/.4985	.187	.12	.126	.38	#6-32 UNC-2B	.30	.03	4.000	2.00	22		
<input type="checkbox"/> PDS 5/8"-XX	.6240/.6235	.187	.125	.150	.43	#8-32 UNC-2B	.34	.03	4.000	2.00	21		
<input type="checkbox"/> PDS 3/4"-XX	.7490/.7485	.218	.125	.177	.56	#10-32 UNF-2B	.44	.03	6.000	3.00	30		
<input type="checkbox"/> PDS 1"-XX	.9990/.9985	.281	.20	.228	.78	1/4-20 UNC-2B	.63	.03	6.000	3.00	24		
<input type="checkbox"/> PDS 1-1/4"-XX	1.2490/1.2485	.344	.20	.291	.86	5/16-18 UNC-2B	.69	.06	6.000	3.00	65		
<input type="checkbox"/> PDS 1-1/2"-XX	1.4989/1.4984	.406	.20	.350	1.00	3/8-16 UNC-2B	.81	.06	8.000*	4.00	40		
<input type="checkbox"/> PDS 2"-XX	1.9987/1.9980	.531	.25	.437	1.25	1/2-13 UNC-2B	1.00	.06	8.000*	4.00	14		

\*Y = 2.00 FOR 36" & 108" SHAFT LENGTHS



DRAWING # \_\_\_\_\_  
 P.O. # \_\_\_\_\_  
 CUSTOMER: \_\_\_\_\_

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOL ON ANGLE ±1° 1 PL ±.030 2 PL ± .015 3 PL ± .005 125/✓ INTERPRET DIM AND TOL PER ASME Y14.5M - 1994		DR BY: GZ CHK'D BY: CMP APPROVED BY: FGM	DATE: 2/13/04 DATE: 03/19/04 DATE: 03/24/04	<b>NOOK</b> THE LINEAR MOTION PEOPLE NOOK INDUSTRIES, INC. 4950 EAST 49TH STREET CUYAHOGA HEIGHTS, OHIO 44125-1016 USA
THIRD ANGLE PROJECTION		THIS DRAWING IS THE PROPERTY OF NOOK INDUSTRIES INC. AND CANNOT BE REPRODUCED WITHOUT THE EXPRESSED WRITTEN CONSENT OF NOOK INDUSTRIES INC.		TITLE <b>RADIAL DRILL &amp; TAP CLASS S SHAFTING</b>
		SIZE: C	CAGE CODE: 57855	DWG NO.: PDS-XX-XX
		SCALE: N/A	SHEET 1 OF 1	

customer reference: \_\_\_\_\_

# Request for Quotation



Fax: 216.271.7020

Date: \_\_\_\_\_

Pages (including this cover): \_\_\_\_\_

Customer: \_\_\_\_\_

Address: \_\_\_\_\_ City: \_\_\_\_\_

State/Province: \_\_\_\_\_ Country: \_\_\_\_\_ Zip: \_\_\_\_\_

Contact Name: \_\_\_\_\_

Phone: \_\_\_\_\_ Fax: \_\_\_\_\_

E-mail \_\_\_\_\_

Template Name

Quantity

_____	_____
_____	_____
_____	_____

Fax a copy of your drawing or select a template that best matches your application requirements.

1. Fill in all available data with tolerance in either inch or metric units.
2. If a specification is not on the template add it, the applicable dimensions and tolerances.
3. If a specification is not required but is on the template, draw a line through it, and mark the item description with N/A.
4. Include additional notes to the template to aid in quoting and manufacturing.

Fax this cover sheet along with template drawing to **CUSTOMER SERVICE AT: 216.271.7020**

For questions or help in selecting the best solution for your application requirements, please contact

**APPLICATION ENGINEERING** at: **800.321.7800** or e-mail: **engineering@nookind.com**

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